IRIS GLASS PRIMER

Special primer for printing flat glass with UV inkjet inks

Usage and purpose

The IRIS Glass Primer forms an adhesion promoting layer between flat glass and UV curing systems such as UV inkjet inks. The primer is applied directly to the glass surface. Once the solvent evaporates, a transparent layer is formed providing a chemical bond between the glass structure and the the UV-curing inks.

Benefits

- superior UV-ink adhesion and moisture resistance
- transparent, crystal-clear
- low-odour
- non-hazardous
- high efficiency (min. 100m² / Liter)
- drying at room temperature
- 1-component system, ready for application
- ease of use
- compatible with all UV-inkjet systems

Physical characteristics

density (g/cm³) approx. 0,97 flash point ($^{\circ}$ C) > 70

pH 4-5 liquid

colorless, crystal-clear

low odour

Application rate

5 -10 ml pro m² (depending on application)

Application

The use of protective gloves and glasses is recommended. Determine the atmospheric side of the glass*) - not the tin side - and clean it thoroughly. Use a lint free cloth or tissue to evenly apply wiping a small amount of IRIS Glass Primer. Let sit for a few minutes. Remove any liquid residues by wiping and polishing with a lint free cloth or tissue until the glass is dry and completely clear. Larger glass panels can be polished

residue-free with a buffing- or polishing machine.

Primed glass can be stored in dark for 24 hours prior to printing.

Processing instructions The glass surface to be treated and printed must be completely dry, free of dust, grease and other contamination. Do not apply IRIS Glass Primer at temperatures below +4 and above +50 degrees Celsius and at a humidity above 80% RH.

^{*)} To identify the atmospheric side of the glass we recommend the "TinCheck" instrument by Bohle (about 360,- Euro net)

Possible hazards classification according to RL 1999/45/EG / according to regulation

(EG) Nr. 1272/2008: no obligation for indication.

Identification elements: none

At higher concentrations the glass primer can have a narcotic and irritating effect for the respiratory system. Care for good ventilation.

The primer may cause skin- and eye irritation.

The use of protective gloves and glasses is recommended.

Form of delivery 1-component system, ready for application

Packaging 1000 ml / 500 ml / 250 ml bottled in lightproof plastic bottles,

bulk at request

Shelf life 12 months in sealed bottle

Store dark and cool at temperatures above zero degrees Celsius

Keep away from sunlight and heat

Environment low hazardous to waters

readily biodegradable (> 70% after 28 days)

Transport non dangerous good according to shipping regulations

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Although prepared with greatest care, no responsibility or liability is taken or accepted for the correctness of the information presented here.



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